Onsite Appointment Time	
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# **PROXY STATEMENT FORM**



Education & Events March 4–8, 2025 Trade Show ACC North Halls March 5-7, 2025 ACC Main Halls, Arena March 6–8, 2025 Anaheim, CA USA

I will not be able to participate in the Priority Space Selection for Natural Products Expo West 2025 during my company's scheduled selection time. Therefore, I wish to authorize either a Natural Products Expo show management member or an unauthorized signer from my company to select my company's exhibit space on my behalf.

Please check ONE of the following and complete AL	L the information below:	
☐ I hereby authorize the Natural Products Expo show ma	anagement staff to select my	company's Natural Products Expo West 2025 exhibit space
according to the instructions indicated below.		
OR		
		mpany representative) to select my company's Natural Products
Expo West 2025 exhibit space according to the inst	ructions indicated below.	
Contracting/Exhibiting Company Information:		
Company Name:		
Your Name:		
Title:		
Telephone:	Fax:	
E-mail:	Website Address:	
Preferred Booth Size:		
Preferred Booth Numbers:		
Preferred Areas: (Note: To be considered for a pavilion, 7	5% of products/services exhi	bited must fall in that category)
, , , , , , , , , , , , , , , , , , , ,		
Lifestyle North	n Hall Level 100 or 200	*Organic Standards Form, found online at
	Products	www.newhope.com/standards, must be submitted
(ACC Main & Arena) Orgai Supp		with this proxy form to be considered for any booth with organic products.
<u> </u>		booth with organic products.
Comments (places areaify if you mustar Compay (in line).		
Comments (please specify if you prefer Corner/In-line): _		
	-	orm, but is a legal and binding agreement. My company agrees
• • • • • • • • • • • • • • • • • • • •	-	al Products Expo show management staff or by the designated elected. My company hereby releases New Hope Network, a divi
sion of Informa Media, Inc., its employees and affiliates t	. , ,	nected. My company hereby releases New Hope Network, a divi
Once the Proxy Statement and/or Exhibit Space Contra	nct is signed all cancellation	policies apply.
Authorized Signature		Date
Print name		

# This form must be returned with your Exhibitor Booth Contract to:

E-mail: <a href="mailto:expo.contracts@newhope.com">expo.contracts@newhope.com</a> and/or your account manager

# **EXHIBIT SPACE CONTRACT 2025**

# PLEASE RETURN ORIGINAL **CONFIRMATION WILL BE RETURNED**

Produced by New Hope Network ("NHN" or "Show Management"), a division of Informa Media, Inc.

Please include invoice # and customer # on check stub or wire transfer

Make checks payable to: Informa Media 24654 Network Place Chicago, IL 60673-1 246

Wire Transfer: Informa Media JPMorgan Chase New York, NY ABA #021000021 Account #811104744 **Express Mail Address:** JPMorgan Chase 131 S. Dearborn, 6th Floor Chicago, IL 60603 Attn: Informa Media 24654

SWIFT: CHASUS33

# **CREDIT CARD:**

To pay by credit card, your company will be invoiced with directions on how to pay online.

The agreement formed incorporates the terms and conditions on this contract form and (I) the Informa Markets Sponsorship and Exhibition Terms and Conditions - Hybrid Events (accessible at www.ExpoWest.com/terms) (the "Terms and Conditions"); (II) the terms, conditions, rules, regulations and guidelines, set forth in the Exhibitor Services Kit (accessible at www.expowest com/esk); (III) the New Hope Network Exhibitor Standards for Natural Products Expo (accessible at https://standards.newhope.com/en/home.html, the "Standards"); and (IV) all additional policies and directives ("Policies") published or provided by Show Management relating to the Show (collectively, the "Agreement"). The foregoing shall control in the following order of priority to the extent there is any direct conflict between or among them: first, the terms and conditions on this contract, second, the Terms and Conditions, third, the Exhibitor Services Kit, fourth, the Standards, and fifth, the Policies. NHN reserves the right to reject any application for exhibit space for any reason.

#### **PRICING**

## ANAHEIM CONVENTION CENTER (ACC): HALLS A-E & ARENA ACC: NORTH HALLS (NORTH HALL LEVEL 100 & LEVEL 200)

Space Draw/Renewal price. Valid Through 4/1/2024 for Expo West 2024 companies renewing for

Inline (10x10, 9x10, 8x10, etc) \$9,110 Corner Premium \$1,500 \$118.55/sa.ft. Island Peninsula \$116.10/sq.ft.

# NATURAL PRODUCTS SMART EVENT ENHANCEMENT (REQUIRED): \$1000

This is a charge on each booth exhibiting at Expo West 2025. It will be accompanied by a "Natural Products Expo West Hybrid Event Discount' of -\$1000. This discount is contingent upon the in-person event taking place.

How Informa Uses Your Data: Informa will send you relevant information about Natural Products Expo West and other related events, products and services, You can unsubscribe at any time by clicking on links in emails or contacting: IMDataTeam@informa. com. For full details of how your information will be used, shared and protected please review our Privacy Policy.

### **★\$185**\*\*International Exhibitor Insurance (Required)

All international exhibitors (defined as non-U.S. and non-Canadian exhibitors are required to obtain insurance. Such exhibitors have the option to obtain insurance through Exhibitorinsurance. com, in which case the cost will be added to the exhibitor contract. The exhibitor can also provide a valid Certificate of Insurance with the required coverages to NHN for approval. U.S. and Canadian exhibitors may purchased the required insurance through their own carriers or through Exhibitorinsurance.com.

#### **PAYMENT TERMS**

Exhibit Space: Forty percent (40%) is due upon signature. The balance is due on 10/04/2024. Applications received on or after 10/04/2024 must be accompanied by 100% of the fee and must be paid by cashier's check or money order. (100% of the fee for event marketing and/or sponsorships is due with the applicable contract, unless otherwise indicated therein.) NHN may, at its discretion, release the exhibit space if the deposit(s) are not made in accordance with the payment schedule. Reassignment of exhibit space due to missed or late payment does not relieve exhibitor of its obligations under this Agreement. Informa Media, Inc. will determine taxability of transactions based on its best available information at the time of invoicing. Customer is responsible for payment of all applicable sales tax or VAT. The contract price is exclusive of taxes.

#### **CANCELLATION AND REDUCTION OF SPACE POLICY**

Once this contract form is signed by you and exhibit space is allocated to you by NHN, you are contracted to exhibit space. Cancellation requests must be in writing, and agreement by NHN to any request for cancellation or reduction of space shall be subject to the following fees:

- 1) Cancellations and booth downsizes received by 10/03/2024 are subject to a fee equal to 40% of the booth price.
- 2) Cancellations and booth downsizes received on or after 10/04/2024 are subject to a fee equal to 100% of the booth space.
- 3) Cancellations and booth downsizes will receive one (1) penalty point against exhibitor's priority points. If exhibitor has not set up its booth by 6:00pm on 03/04/2025 (ACC North Halls only) or 03/05/2025 (ACC Main Halls or ACC Arena only) and has not contacted the Show Management office at the convention center, NHN reserves the right to reassign exhibitor's hooth snace
- 4) Cancellations will result in forfeit of all exhibitor badges.



Events and Education: March 4-8, 2025

Trade Show:

ACC North Halls: March 5-7, 2025 ACC Main Halls, Arena: March 6-8, 2025

Anaheim, CA USA

## **EXHIBIT SPACE** (subject to availability)

The exhibit space rental fee includes standard booth drapery, Exhibitor Service Kit, a listing on the Show Directory Map (print deadlines apply), an online listing on www.expowest.com, and 6 badges per 10' x 10' booth or 3 badges per 5' x 10' booth. Also included as part of your booth purchase is access to our product discovery and discernment tool, Beacon. If you are a product manufacturer, you will be able to load 5 products per 10'x10' booth equivilent. If you are a serivce provider, you will be able to access Beacon as a prospecting and lead generation tool. This access will be for the full calendar year 2025.

Assignment of exhibit space: Booth allocations are based on priority points. Contracts received after priority based selection will be assigned on a first-come, first-serve basis according to availability . Products to be displayed: Organic Pavilion exhibitors agree every product for display and sampling at their exhibit will be certified organic with the certifying agent identified on the product packaging. Organic Pavilion Policy: https://standards.newhope.com/organic-product-policy/. **EVENT MARKETING AND SPONSORSHIPS** For additional promotional opportunities, please complete an Event Marketing and/or Sponsorship contract (as applicable). Contact your sales rep for details at 1.866.458.4935 QTY:\_\_\_\_\_ ☐ Product Showcase: \$875/each Product Showcase category(s) selection: (based on your above quantity) Bulk & Food Service \_\_ Grocery Vitamins / Supplements \_\_\_ Herbs / Medicinals \_\_\_ Organic (certified) Business Solutions \_\_\_ Hot Products \_\_\_ Frozen / Refrigerated \_\_\_ Specialty Diet **Co-exhibitor Listing Policy** Exhibitors will be allowed one listing per 7, 8, 9, or 10'x10' space purchased. Spaces 7, 8, 9, or 10'x20' and larger will include one exhibitor listing and one co-exhibitor listing. Exhibitors of spaces 240 sq. ft.+ may purchase additional listings for \$1,500 each. EXHIBITOR CORRESPONDENCE (One company per contract only) Online Information & Individual to receive all Expo correspondence.+ Company Name: Exhibiting As Name: Address: \_\_\_\_\_\_ State: \_\_\_\_\_ Zip: \_\_\_\_\_ Country: \_\_\_\_\_ Telephone: Fax: E-mail Address: Website: Key Contact Name: \_\_\_\_\_Cell Phone #\* \_\_\_\_\_\_ Billing Contact First & Last Name: Billing Contact Email: + Please proofread the information above carefully. The Key Contact will have the ability to change the above information online should you choose to publish alternate company information online. A password will be supplied with your exhibit space confirmation via e-mail to the e-mail address listed above. Deadlines apply. Contact name and title will not appear in the online listing\*. CONTRACT ACCEPTANCE By signing below, exhibitor agrees to abide by the terms and behalf of this Agreement, and hereby represents and warrants that the undersigned is duly authorized to execute this Agreement on behalf of exhibitor. ☐ Yes\*\* ☐ No

FOR EXHIBITOR USE	FOR INTERNAL USE ONLY - Total Due
	10/04/2024
Booth # (s) Assigned:	Booth # (s) Assigned:=\$
=\$	Total Size:
Total Size:	Sold By:

☐ Yes

☐ No

Are you a first-time exhibitor at Natural Products Expo

Does your company do business outside the United States?

\*\* If yes, you must complete a new exhibitor application